

ID Material: R. Antich Revision: 5

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TT131
SINTERED FRICTION MATERIAL

TT131 is a bronze/brass based sprinkled sintered friction material for wet running applications. This friction lining was designed to provide stable friction values under high surface pressure at low speed. Also to meet environmental needs it is

- Good wear resistance
- Stable coefficent of friction under high load
- High mechanical strength
- Excellent friction stability in high performance oils

Material Data

Typical Applications

- Differential clutches
- High load clutches

Mating Material

- Surface finish < 2.0μm Ra (80μ")
- Steel hardened & tempered
- Cast Steel
- Grey cast iron

Friction Coefficient (wet)

• Static : 0.10 - 0.13

• Dynamic : 0.08 -

Recommended Load

Max dynamic pressure: 7.0 N/mm² (1015 Lbf/in²)
 Max Static pressure: 25.0 N/mm² (3625 Lbf/in²)
 Max rubbing speed: 25 m/s (82 Ft/sec)
 Max specific power: 4.0 W/mm² (3.4 HP/in²)

Oil Grooving

• Grooves can either be pressed or machined

Radial Waffle Spiral

Sunburst

Dimensions

• Friction thickness: 2.0 mm (0.080") max / 0.30 mm (0.011") min

• Friction diameter: 600 mm (24") max

Microstructure of TT131

Price Level: \$\$

The above data is taken from specific test parameters therefore results can vary in different application conditions

0.12